

ResMart Ultra CoPP 4-NB- Prime, FDA high impact copolymer polypropylene
that can be used for injection or extrusion applications

Technical Data Sheet Properties

Physical Property	Value	Test Method
Melt Flow Rate @ 230°C - 2160g	4 g/10min	ASTM D 1238
Notched Izod Impact 0.125"	No Break	ASTM D 256
Tensile Strength	3200 psi	ASTM D 638
Tensile Elongation @ Yield	9 %	ASTM D 638
HDT (66 psi) Unannealed	165 °F	ASTM D 648
Flexural Modulus	.14 Mpsi	ASTM D 790
Specific Gravity	0.902	ASTM D 792

* Data herein is typical and not to be construed as specifications.

Injection Molding Processing Guidelines

Setting	Value
Drying Temperature	175 °F
Mold Temperature	90 - 150 °F
Drying Time	2 Hours
Melt Temperature	375 - 450 °F
Injection Pressure	10000 - 15000 psi

* Desiccant type dryer required.

Regulatory Compliance

Regulatory Compliance	Value
FDA Compliance	Yes
RoHS Compliance	Yes

The information provided on this datasheet should only be used as a guideline. Actual lot to lot values will vary.

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