

**SECTION 1: Identification of the substance/mixture and of the company/undertaking****1.1 Product identifier**

- Trade name Ixef® GS 1022/BU01

**1.2 Relevant identified uses of the substance or mixture and uses advised against****Uses of the Substance / Mixture**

- Plastics industry

**1.3 Details of the supplier of the safety data sheet****Company**

SOLVAY SPECIALTY POLYMERS USA, LLC  
4500 McGINNIS FERRY ROAD  
30005-3914, ALPHARETTA  
USA  
Tel: +1-770-7728200  
Fax: +1-770-7728213  
Product information:  
+1-800-6214557

**1.4 Emergency telephone**

FOR EMERGENCIES INVOLVING A SPILL, LEAK, FIRE, EXPOSURE OR ACCIDENT, CONTACT CHEMTREC (24-Hour Number): 800-424-9300 within the United States and Canada, or 703-527-3887 for international collect calls.

**SECTION 2: Hazards identification**

Although OSHA has not adopted the environmental portion of the GHS regulations, this document may include information on environmental effects.

**2.1 Classification of the substance or mixture****HCS 2012 (29 CFR 1910.1200)**

Combustible dust

May form combustible dust concentrations in air.

**2.2 Label elements****HCS 2012 (29 CFR 1910.1200)****Signal Word**

- Warning

**Hazard Statements**

- May form combustible dust concentrations in air.

**2.3 Other hazards which do not result in classification**

- This product as shipped is not a combustible dust, however if small particles are generated during further processing, handling or by other means, combustible dust concentrations may form in the air.

**SECTION 3: Composition/information on ingredients****3.1 Substance**

- Not applicable, this product is a mixture.

**3.2 Mixture****Hazardous Ingredients and Impurities**

Chemical name	Identification number CAS-No.	Concentration [%]
Glass, oxide, chemicals	65997-17-3	>= 50 - < 60

The specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

**Non Hazardous Ingredients and Impurities**

Chemical name	Identification number CAS-No.	Concentration [%]
Polyarylamide	25718-70-1	30- 40
Zinc sulfide (ZnS)	1314-98-3	5- 10
Polymer	*****	1- 5

**SECTION 4: First aid measures****4.1 Description of first-aid measures****In case of inhalation**

- Remove to fresh air.
- If symptoms persist, call a physician.

**In case of skin contact**

- Wash off with soap and water.
- Wash contaminated clothing before re-use.
- If symptoms persist, call a physician.
- Cool skin rapidly with cold water after contact with hot polymer.
- Do not peel polymer from the skin.
- Obtain medical attention.

**In case of eye contact**

- Flush eyes with running water for several minutes, while keeping the eyelids wide open.
- If eye irritation persists, consult a specialist.

**In case of ingestion**

- Never give anything by mouth to an unconscious person.
- If a large amount is swallowed, get medical attention.

**4.2 Most important symptoms and effects, both acute and delayed****In case of inhalation****Effects**

- Mechanical irritation from the particulates generated by the product.
- Thermal decomposition can lead to release of hazardous gases and vapors

**In case of skin contact****Effects**

- Mechanical irritation from the particulates generated by the product.

**In case of eye contact****Effects**

- Mechanical irritation from the particulates generated by the product.

**In case of ingestion****Effects**

- Low ingestion hazard.

**4.3 Indication of any immediate medical attention and special treatment needed**

- no data available

**SECTION 5: Firefighting measures****Flash point**

Not applicable

**Autoignition temperature**

No data available

**Flammability / Explosive limit**

No data available

**5.1 Extinguishing media****Suitable extinguishing media**

- powder
- Foam
- Water
- Water spray
- Carbon dioxide (CO<sub>2</sub>)

**Unsuitable extinguishing media**

- None known.

**5.2 Special hazards arising from the substance or mixture**

- Combustible material
- In a fire, the polymer melts, producing droplets which may propagate fire.
- Once started, a fire will tend to self extinguish (see section 9).
- Heating can release hazardous gases.

**5.3 Advice for firefighters****Special protective equipment for fire-fighters**

- In the event of fire, wear self-contained breathing apparatus.
- Fire fighters must wear fire resistant personnel protective equipment.

**SECTION 6: Accidental release measures****6.1 Personal precautions, protective equipment and emergency procedures****Advice for non-emergency personnel**

- Refer to protective measures listed in sections 7 and 8.

#### **Advice for emergency responders**

- Sweep up to prevent slipping hazard.
- Avoid dust formation.
- Refer to protective measures listed in sections 7 and 8.

#### **6.2 Environmental precautions**

- Should not be released into the environment.
- The product should not be allowed to enter drains, water courses or the soil.
- In case of accidental release or spill, immediately notify the appropriate authorities if required by Federal, State/Provincial and local laws and regulations.

#### **6.3 Methods and materials for containment and cleaning up**

- Sweep up and shovel into suitable containers for disposal.
- Avoid dust formation.
- Keep in properly labeled containers.
- Keep in suitable, closed containers for disposal.
- Treat recovered material as described in the section "Disposal considerations".

#### **6.4 Reference to other sections**

- Refer to protective measures listed in sections 7 and 8.

### **SECTION 7: Handling and storage**

#### **7.1 Precautions for safe handling**

- Take measures to prevent the build up of electrostatic charge.
- Ensure all equipment is electrically grounded before beginning transfer operations.
- Use only equipment and materials which are compatible with the product.
- To avoid thermal decomposition, do not overheat.

#### **Hygiene measures**

- Wash hands before breaks and at the end of workday.
- Handle in accordance with good industrial hygiene and safety practice.

#### **7.2 Conditions for safe storage, including any incompatibilities**

##### **Technical measures/Storage conditions**

- Keep container tightly closed.
- Keep away from heat and sources of ignition.
- Keep away from open flames, hot surfaces and sources of ignition.
- To avoid thermal decomposition, do not overheat.
- Avoid dust formation.
- Do not smoke.
- Refer to protective measures listed in sections 7 and 8.

#### **7.3 Specific end use(s)**

- For further information, please contact:
- Supplier

**SECTION 8: Exposure controls/personal protection**

Introductory Remarks: These recommendations provide general guidance for handling this product. Because specific work environments and material handling practices vary, safety procedures should be developed for each intended application. Assistance with selection, use and maintenance of worker protection equipment is generally available from equipment manufacturers.

**8.1 Control parameters****Components with workplace occupational exposure limits**

Components	Value type	Value	Basis
Particulates not otherwise regulated			National Institute for Occupational Safety and Health  Includes all inert or nuisance dusts, whether mineral, inorganic, not listed specifically in 1910.1000., See Appendix D - Substances with No Established RELs
particulates not otherwise regulated	TWA	15 mg/m3	Occupational Safety and Health Administration - Table Z-1 Limits for Air Contaminants  Form of exposure : total dust All inert or nuisance dusts, whether mineral, inorganic, or organic, not listed specifically by substance name are covered by the Particulates Not Otherwise Regulated (PNOR) limit which is the same as the inert or nuisance dust limit of Table Z-3.
particulates not otherwise regulated	TWA	5 mg/m3	Occupational Safety and Health Administration - Table Z-1 Limits for Air Contaminants  Form of exposure : respirable fraction All inert or nuisance dusts, whether mineral, inorganic, or organic, not listed specifically by substance name are covered by the Particulates Not Otherwise Regulated (PNOR) limit which is the same as the inert or nuisance dust limit of Table Z-3.
Particles (insoluble or poorly soluble) not otherwise specified	TWA	10 mg/m3	American Conference of Governmental Industrial Hygienists  Form of exposure : Inhalable particulate matter
Particles (insoluble or poorly soluble) not otherwise specified	TWA	3 mg/m3	American Conference of Governmental Industrial Hygienists  Form of exposure : Respirable particulate matter
Particulates not otherwise regulated	PEL	10 mg/m3	  Form of exposure : Total dust
Particulates not otherwise regulated	PEL	5 mg/m3	  Form of exposure : respirable dust fraction The concentration and percentage of the particulate used for this limit are determined from the fraction passing a size selector with the following characteristics: Aerodynamic Diameter in Micrometers (unit density sphere)..... Percent Passing Selector 0 ..... 100 1 ..... 97 2 ..... 91 3 ..... 74 4 ..... 50 5 ..... 30 6 ..... 17 7 ..... 9 8 ..... 5 10 ..... 1
Glass, oxide, chemicals	TWA	1 fibres per cubic centimeter	American Conference of Governmental Industrial Hygienists

	Form of exposure : fibers		
Glass, oxide, chemicals	TWA	5 mg/m3	American Conference of Governmental Industrial Hygienists
	Form of exposure : Inhalable particulate matter		

## 8.2 Exposure controls

### Control measures

#### Engineering measures

- Provide local ventilation appropriate to the product decomposition risk (see section 10).
- Provide appropriate exhaust ventilation at places where dust is formed.
- Refer to protective measures listed in sections 7 and 8.

### Individual protection measures

#### Respiratory protection

- When workers are facing concentrations above the exposure limit they must use appropriate certified respirators.
- Use only respiratory protection that conforms to international/ national standards.
- Use NIOSH approved respiratory protection.

#### Hand protection

- When handling hot material, use heat resistant gloves.

#### Eye protection

- Safety glasses with side-shields
- Dust proof goggles, if dusty.

#### Skin and body protection

- Long sleeved clothing

#### Hygiene measures

- Wash hands before breaks and at the end of workday.
- Handle in accordance with good industrial hygiene and safety practice.

#### Protective measures

- When using do not eat, drink or smoke.

## SECTION 9: Physical and chemical properties

Physical and Chemical properties here represent typical properties of this product. Contact the business area using the Product information phone number in Section 1 for its exact specifications.

### 9.1 Information on basic physical and chemical properties

#### Appearance

Form: pellets

Physical state: solid

Color: blue

#### Odor

odorless

#### Odor Threshold

No data available

<b><u>pH</u></b>	Not applicable
<b><u>Melting point/freezing point</u></b>	<u>Melting point/range:</u> 455 °F (235 °C)
<b><u>Initial boiling point and boiling range</u></b>	<u>Boiling point/boiling range:</u> Not applicable
<b><u>Flash point</u></b>	Not applicable
<b><u>Evaporation rate (Butylacetate = 1)</u></b>	No data available
<b><u>Flammability (solid, gas)</u></b>	May form combustible dust concentrations in air., The product is not flammable.
<b><u>Flammability / Explosive limit</u></b>	No data available
<b><u>Autoignition temperature</u></b>	No data available
<b><u>Vapor pressure</u></b>	Not applicable
<b><u>Vapor density</u></b>	Not applicable
<b><u>Density</u></b>	No data available
<b><u>Relative density</u></b>	No data available
<b><u>Solubility</u></b>	<u>Water solubility:</u> negligible
<b><u>Partition coefficient: n-octanol/water</u></b>	Not applicable
<b><u>Decomposition temperature</u></b>	> 590 °F (310 °C) Extended period of exposure (ca. 1 hour).
<b><u>Viscosity</u></b>	No data available
<b><u>Explosive properties</u></b>	No data available
<b><u>Oxidizing properties</u></b>	No data available

**9.2 Other information**

No data available

**SECTION 10: Stability and reactivity****10.1 Reactivity**

- No dangerous reaction known under conditions of normal use.

**10.2 Chemical stability**

- Stable under normal conditions.

**10.3 Possibility of hazardous reactions**

- No dangerous reaction known under conditions of normal use.

**polymerization**

- Hazardous polymerization does not occur.

#### 10.4 Conditions to avoid

- Heat, flames and sparks.
- To avoid thermal decomposition, do not overheat.
- Avoid dust formation.

#### 10.5 Incompatible materials

- If polyacetal and polyoxymethylene resin is molded or handled in your equipment, this material can rapidly decompose at the temperatures used to process this resin. Inadvertent contamination of this resin with polyacetal resin from the material handling system of other equipment can result in a rapid, possibly violent, release of decomposition fumes when the contaminated material is brought to molding temperature. To avoid, thoroughly clean molding equipment with purging compound prior to product changeover and prevent cross contamination of material handling systems.

#### 10.6 Hazardous decomposition products

- Carbon monoxide
- Ammonia
- Aldehydes
- Nitriles
- Nitrogen oxides (NOx)
- The release of other hazardous decomposition products is possible.

### SECTION 11: Toxicological information

#### 11.1 Information on toxicological effects

**Acute toxicity**

**Acute oral toxicity** No data available

**Acute inhalation toxicity** No data available

**Acute dermal toxicity** No data available

**Acute toxicity (other routes of administration)** No data available

**Skin corrosion/irritation** No data available

**Serious eye damage/eye irritation** No data available

**Respiratory or skin sensitization** No data available

**Mutagenicity**

**Genotoxicity in vitro** No data available

**Genotoxicity in vivo** No data available

**Carcinogenicity** No data available

Components	CAS-No.	Rating	Basis
Glass, oxide, chemicals	65997-17-3	Group 2A: Probably carcinogenic	IARC

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		to humans	
Glass, oxide, chemicals	65997-17-3	Group 2B: Possibly carcinogenic to humans	IARC
Glass, oxide, chemicals	65997-17-3	Confirmed animal carcinogen with unknown relevance to humans	ACGIH

This product does not contain any ingredient designated as probable or suspected human carcinogens by:

NTP  
OSHA

#### **Toxicity for reproduction and development**

**Toxicity to reproduction / fertility** No data available

**Developmental Toxicity/Teratogenicity** No data available

#### **STOT**

**STOT-single exposure** No data available

**STOT-repeated exposure** No data available

**Experience with human exposure** No data available

**Aspiration toxicity** No data available

#### **Further information**

Because the components are encapsulated in the resin and may not be bioavailable in the body, they may not exert the above mentioned health effects. Description of possible hazardous to health effects is based on experience and/or toxicological characteristics of several ingredients.

## **SECTION 12: Ecological information**

### **12.1 Toxicity**

#### **Aquatic Compartment**

**Acute toxicity to fish** No data available

**Acute toxicity to daphnia and other aquatic invertebrates** No data available

**Toxicity to aquatic plants** No data available

**Toxicity to microorganisms** No data available

**Chronic toxicity to fish** No data available

**Chronic toxicity to daphnia and other aquatic invertebrates** No data available

### **12.2 Persistence and degradability**

**Abiotic degradation** No data available

**Physical- and photo-chemical elimination** No data available

**Biodegradation** No data available

### 12.3 Bioaccumulative potential

**Partition coefficient: n-octanol/water** No data available

**Bioconcentration factor (BCF)** No data available

### 12.4 Mobility in soil

**Adsorption potential (Koc)** No data available

**Known distribution to environmental compartments** No data available

**12.5 Results of PBT and vPvB assessment** No data available

**12.6 Other adverse effects** No data available

## SECTION 13: Disposal considerations

### 13.1 Waste treatment methods

#### **Product Disposal**

- In accordance with local and national regulations.
- Waste characterizations and compliance with applicable laws and regulations are the responsibility of the waste generator.
- Must be incinerated in a suitable incineration plant holding a permit delivered by the competent authorities.
- Can be landfilled or incinerated, when in compliance with local regulations.
  
- Do not dump into any sewers, on the ground, or into any body of water. All disposal methods must be in compliance with all Federal, State/Provincial and local laws and regulations. Regulations may vary in different locations.

#### **Advice on cleaning and disposal of packaging**

- Empty containers.
- Dispose of as unused product.
- For unused and uncontaminated product, the preferred options include sending to a licensed, permitted: recycler, reclaimer, incinerator or other thermal destruction device or industrial landfill.

## SECTION 14: Transport information

#### **DOT**

not regulated

#### **TDG**

not regulated

#### **NOM**

not regulated

#### **IMDG**

not regulated

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**IATA**

not regulated

Note: The above regulatory prescriptions are those valid on the date of publication of this sheet. Given the possible evolution of transportation regulations for hazardous materials, it would be advisable to check their validity with your sales office.

**SECTION 15: Regulatory information****15.1 Notification status**

Inventory Information	Status
United States TSCA Inventory	- All substances listed as active on the TSCA inventory
EU. European Registration, Evaluation, Authorisation and Restriction of Chemical (REACH)	- If product is purchased from Solvay in Europe it is in compliance with REACH, if not please contact the supplier.
Canadian Domestic Substances List (DSL)	- In compliance with the inventory
Australia Inventory of Chemical Substances (AICS)	- In compliance with the inventory
Japan. CSCL - Inventory of Existing and New Chemical Substances	- In compliance with the inventory
Korea. Korean Existing Chemicals Inventory (KECI)	- In compliance with the inventory
Philippines Inventory of Chemicals and Chemical Substances (PICCS)	- not determined
China. Inventory of Existing Chemical Substances in China (IECSC)	- In compliance with the inventory

**15.2 Federal Regulations****US. EPA EPCRA SARA Title III****Section 313 Toxic Chemicals (40 CFR 372.65)**

The following components are subject to reporting levels established by SARA Title III, Section 313:

Components	CAS-No.	Concentration
Zinc sulfide (ZnS)	1314-98-3	5- 10%

**Section 302 Emergency Planning Extremely Hazardous Substance Threshold Planning Quantity (40 CFR 355)**

No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

**Section 302 Emergency Planning Extremely Hazardous Substance Reportable Quantity (40 CFR 355)**

This material does not contain any components with a SARA 302 RQ.

**Section 304 Emergency Release Notification Reportable Quantity (40 CFR 355)**

This material does not contain any components with a section 304 EHS RQ.

**US. EPA CERCLA Hazardous Substances and Reportable Quantities (40 CFR 302.4)**

This material does not contain any components with a CERCLA RQ.

**15.3 State Regulations**

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**US. California Safe Drinking Water & Toxic Enforcement Act (Proposition 65)**

This product can expose you to chemicals including Glass, oxide, chemicals (CAS # 65997-17-3) WARNING! This product contains a chemical known in the State of California to cause cancer.

**SECTION 16: Other information****Further information**

- Product evaluated under the US GHS format.

**Date Prepared:** 03/19/2020

**Key or legend to abbreviations and acronyms used in the safety data sheet**

- PEL	Permissible exposure limit
- TWA	8-hour, time-weighted average
- ACGIH	American Conference of Governmental Industrial Hygienists
- OSHA	Occupational Safety and Health Administration
- NTP	National Toxicology Program
- IARC	International Agency for Research on Cancer
- NIOSH	National Institute for Occupational Safety and Health
- ADR:	European Agreement on International Carriage of Dangerous Goods by Road.
- ADN:	European Agreement on the International Carriage of Dangerous Goods by Inland
Waterways.	
- RID:	European Agreement concerning the International Carriage of Dangerous Goods by Rail.
- IATA:	International Air Transport Association.
- ICAO-TI:	Technical Specification for Safe Transport of Dangerous Goods by Air.
- IMDG:	International Maritime Dangerous Goods.
- TWA:	Time weighted average
- ATE:	Estimated value of acute toxicity
- EC:	European Community number
- CAS:	Chemical Abstracts Service.
- LD50:	Substance that causes 50% (half) death in the test animals group (Median Fatal Dose).
- LC50:	Substance concentration causing 50% (half) death in the test animals group.
- EC50:	Effective Concentration of the substance causing the maximum of 50%.
- PBT:	Persistent, Bioaccumulative and Toxic substance.
- vPvB:	Very Persistent and Very Bioaccumulative.
- SEA:	Classification, labeling, packaging regulation
- DNEL:	Derived No Effect Level
- PNEC:	Predicted No Effect Concentration
- BHOT:	Specific Target Organ Toxicity

**Not all acronyms listed above are referenced in this SDS.**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information, and belief at the date of its publication. Such information is only given as a guidance to help the user handle, use, process, store, transport, dispose, and release the product in satisfactory safety conditions and is not to be considered as a warranty or quality specification. It should be used in conjunction with technical sheets but do not replace them. Thus, the information only relates to the designated specific product and may not be applicable if such product is used in combination with other materials or in any other manufacturing process, unless otherwise specifically indicated. It does not release the user from ensuring he is in conformity with all regulations linked to its activity.